

# SolidSense II

## Технические характеристики

### По вопросам продаж и поддержки обращайтесь:

Алматы (7273)495-231  
Архангельск (8182)63-90-72  
Астрахань (8512)99-46-04  
Барнаул (3852)73-04-60  
Белгород (4722)40-23-64  
Брянск (4832)59-03-52  
Владивосток (423)249-28-31  
Волгоград (844)278-03-48  
Вологда (8172)26-41-59  
Воронеж (473)204-51-73  
Екатеринбург (343)384-55-89  
Иваново (4932)77-34-06  
Ижевск (3412)26-03-58  
Иркутск (395)279-98-46  
Россия (495)268-04-70

Казань (843)206-01-48  
Калининград (4012)72-03-81  
Калуга (4842)92-23-67  
Кемерово (3842)65-04-62  
Киров (8332)68-02-04  
Краснодар (861)203-40-90  
Красноярск (391)204-63-61  
Курск (4712)77-13-04  
Липецк (4742)52-20-81  
Магнитогорск (3519)55-03-13  
Москва (495)268-04-70  
Мурманск (8152)59-64-93  
Набережные Челны (8552)20-53-41  
Нижний Новгород (831)429-08-12  
Киргизия (996)312-96-26-47

Новокузнецк (3843)20-46-81  
Новосибирск (383)227-86-73  
Омск (3812)21-46-40  
Орел (4862)44-53-42  
Оренбург (3532)37-68-04  
Пенза (8412)22-31-16  
Пермь (342)205-81-47  
Ростов-на-Дону (863)308-18-15  
Рязань (4912)46-61-64  
Самара (846)206-03-16  
Санкт-Петербург (812)309-46-40  
Саратов (845)249-38-78  
Севастополь (8692)22-31-93  
Симферополь (3652)67-13-56  
Казахстан (7172)727-132

Смоленск (4812)29-41-54  
Сочи (862)225-72-31  
Ставрополь (8652)20-65-13  
Сургут (3462)77-98-35  
Тверь (4822)63-31-35  
Томск (3822)98-41-53  
Тула (4872)74-02-29  
Тюмень (3452)66-21-18  
Ульяновск (8422)24-23-59  
Уфа (347)229-48-12  
Хабаровск (4212)92-98-04  
Челябинск (351)202-03-61  
Череповец (8202)49-02-64  
Ярославль (4852)69-52-93



SolidSense II® Pressure Transducers

# SolidSense II Pressure Transducers

Superior stability and reliability for demanding pressure measurement applications

The Brooks® SolidSense II® Pressure Transducers are designed for stable, accurate, and reliable pressure monitoring in high purity and ultra-high purity (UHP) applications. A combination of optimum design and materials improves both signal stability and reliability in numerous pressure measurement applications.

Pressure transducers are widely used in high purity and ultra-high purity fluid storage and delivery systems in many industries. Unfortunately, a number of current transducers rely on technologies that have problems with zero and span drift, thermal shift, and case stress. Adjusting the transducer to rectify errors requires ongoing maintenance that increases downtime and cost of ownership.

The third generation SolidSense II pressure transducers by Brooks Instrument utilize glass-fused strain gauge technology enabling a new level of performance for micro electronics and industrial applications.

SolidSense II pressure transducers employ ultra stable, micro machined silicon strain gauges that are matched and fused to the metal diaphragm at high temperature to relieve manufacturing induced stress. The process reduces drift or lack of zero stability commonly associated with competitive products. Consequently, down time for zero adjustment to compensate for drift is significantly reduced. In addition, the unique mechanical design eliminates torque effects during installation.

SolidSense II digital architecture enables automated software driven calibration and a wide range of thermal compensation routines, unlike the passive compensation used in competitive devices. This enhances measurement repeatability regardless of changes to the operational environment.

SolidSense II devices feature 316L stainless steel wetted surfaces electropolished to 5- and 10-micro in. (5- and 10-Ra) to maintain the purity of the measured fluid.



| Features                                  | Benefits  |
|---|---|
| Two pairs of strain gauge sensors         | Precision matched sensors for improved performance  |
| Glass fusion process to bond strain gauge | High temperature glass bonding drives off any mechanically induced build up of stress from sensor manufacturing process                     |
| Stress isolation stage                    | Minimizes stress introduced during installation of the transducer   |
| Digital temperature compensation          | Improved thermal stability over entire range of temperature   |
| Digital linearization and calibration     | Consistency of performance, improved reproducibility  |
| Fully swept flowpath                      | Ensures contamination-free pressure measurement   |
| Integrated fully rotatable display option | Local indication of process pressure for safe system maintenance<br>Compact with no special wiring for easy system integration/installation |

## Strain Gauges

SolidSense II utilizes proprietary micro machined silicon strain gauges that are ultra stable and suitable for high purity and ultra-high purity requirements.

A design feature for controlling stress is the use of dual paired gauges. By using two paired gauges in Wheatstone bridge circuitry, the pressure signal is maximized enhancing stability.

## Sensor Attachment

A key step for eliminating machining stress in the diaphragm is the glass fusion process used to bond the strain gauges to the sensor diaphragm. This process occurs at 600°C and drives off any mechanically induced build up of stress resulting in a highly stable and accurate sensor.

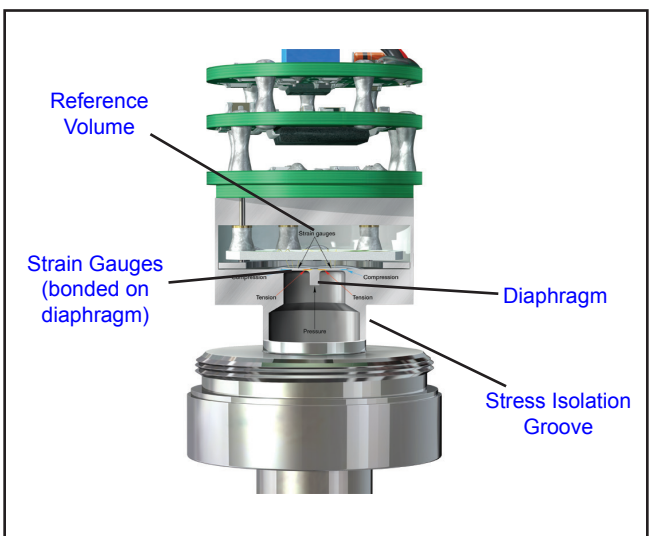
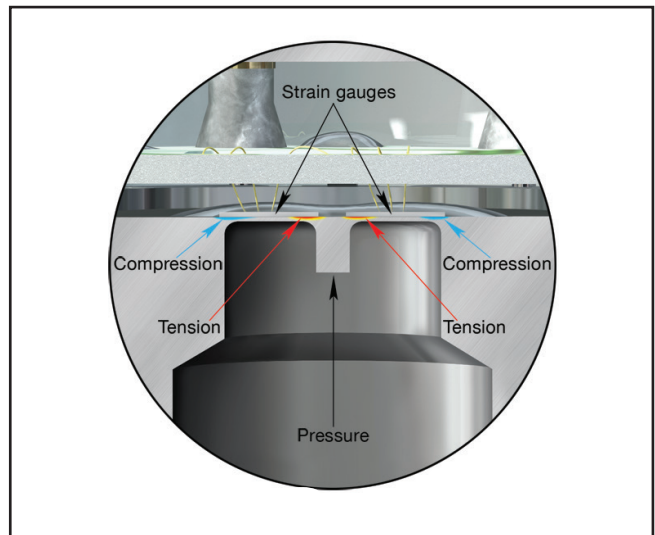
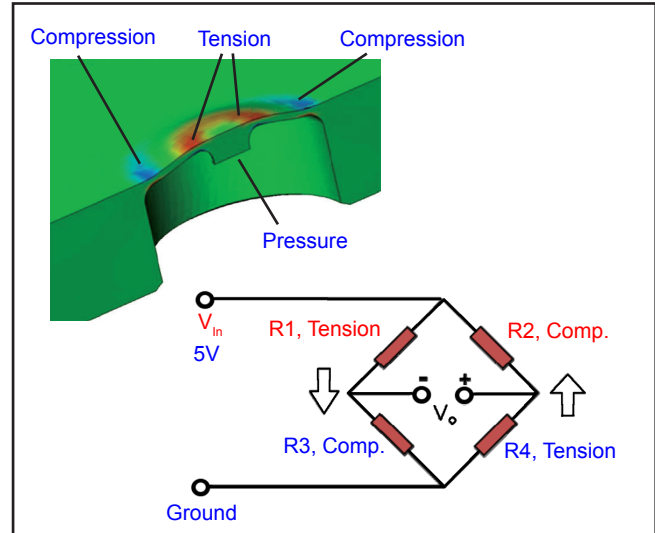
By using silicon strain gauge technology and the glass fusion bonding method for Solid Sense II, there is no stress induced from thermal gradients between structural materials. In some competitive designs, different thermal expansion coefficients between the metal casing and ceramic electrode (upon which the sensor is mounted) allow for flexing of the sensor which is interpreted as a false pressure change.

## Stress Isolation Stage

SolidSense II incorporates an isolation stage shown at right that minimizes stress from: (1) thermal heating during any adjacent welding and (2) torque during installation in gas panels, gas interface boxes, valve manifold boxes, etc. By preventing stress during these two scenarios, creep (drift) is eliminated during subsequent usage.

## Fully Rotatable Display

This integrated display option reduces gas panel overall size constraints by eliminating the requirement for a standalone pressure gauge and reduces height by 2-6 inches. The display is fully rotatable - covering 4 quadrants - and no tools are required to set/secure the position. A bright LED display ensures readability in typical compact installation conditions. It provides exact visual feedback and verification of line pressure and an over pressure indication (roughly at 110% FS). The fully integrated display combined with the SSII high performance provides exact pressure measurement choice for field upgrades and new gas processing system designs.

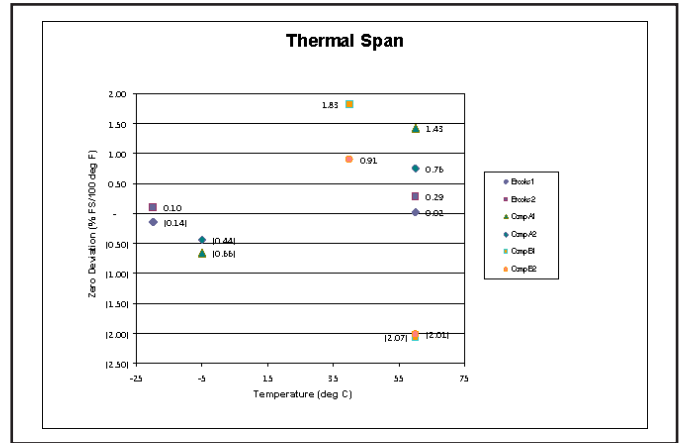
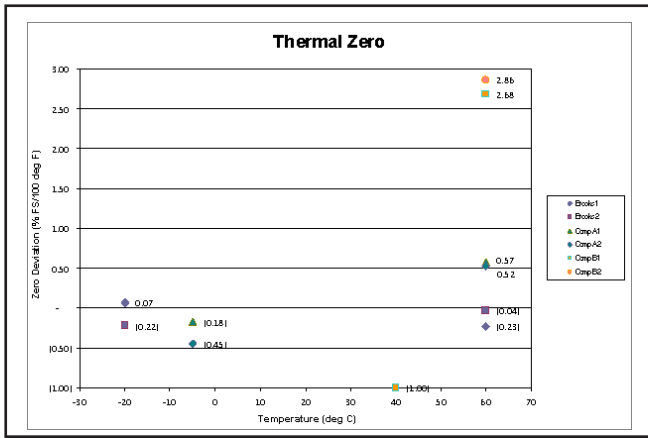


## Digital Linearization and Calibration

SolidSense II is calibrated with automated software which uses about 200 linearization points compared with 2 for some competing units. This results in consistency of performance from one transducer to the next (reproducibility). Due to automation, operator induced differences are eliminated.

## Digital Thermal Compensation

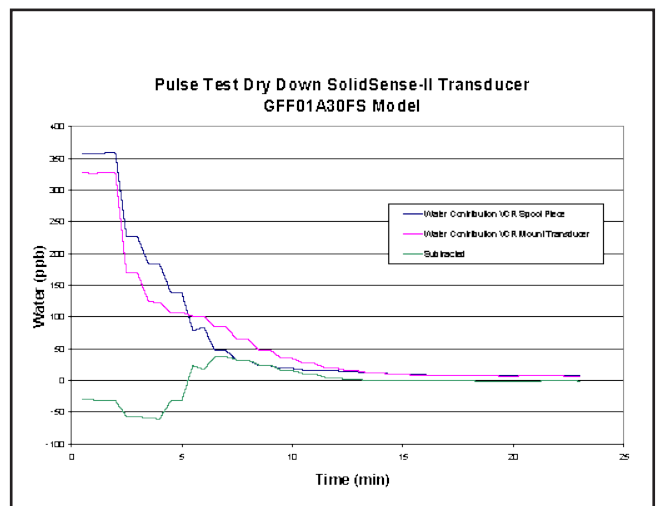
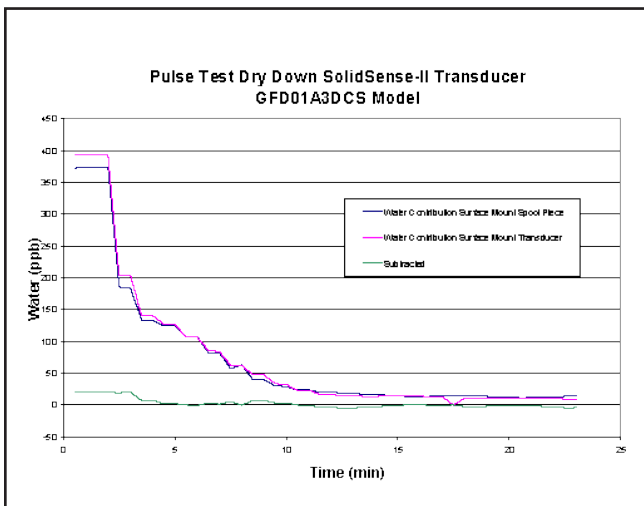
SolidSense II uses multi-point digital temperature compensation. Some competitive devices rely on single or two point compensation to optimize device performance over the operating temperature range. For example, device performance might be checked at -10°C and 60°C to determine the dZ/dT and dS/dT (rate of zero/span change per temperature change) with the temperature compensation interpolated for other values. SolidSense II can incorporate five separate data points, which are typically taken at -10°C, -5°C, 20°C, 40°C and 60°C, giving the temperature compensation algorithm far better resolution.



## Fully Swept Flowpath

The SolidSense II incorporates an all-swept flowpath and very small internal volume allowing complete removal of residual fluid during the purge cycle. As a result inert, dry and clean surfaces are available at the end of the purge cycle.

ASTM F1397 establishes a dry-down requirement to 20 ppbv H2O within 30 minutes. As accompanying data shows, the dead end configuration of the SolidSense II recovered to desired level within 11.5 minutes and the flow thru configuration recovered in 9.5 minutes, both well below the requirement indicated in standard.



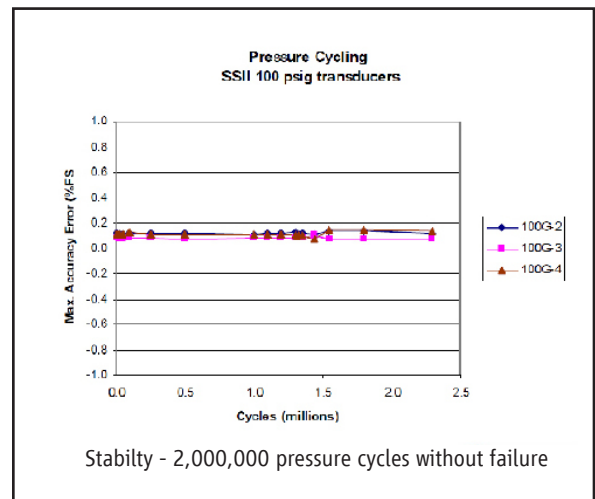
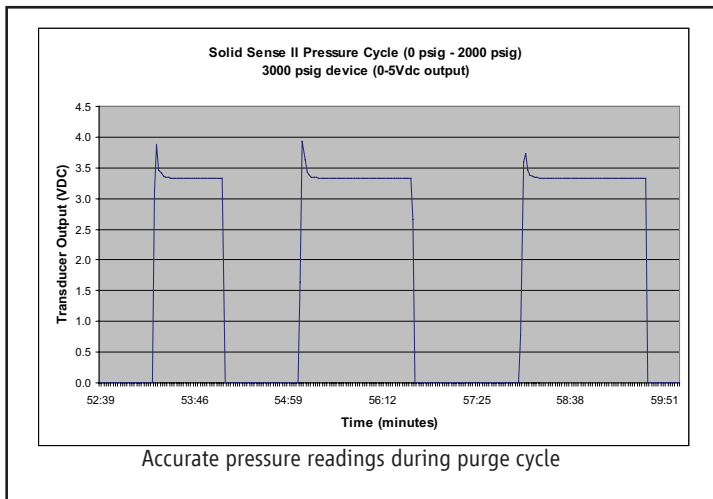
## Robustness

The SolidSense II design incorporates a stress isolation stage. This prevents stresses built up during installation of transducers from being transmitted to diaphragm. As a result, SolidSense II will not require frequent resetting of zero after installation and in operation.

A number of applications involve subjecting the pressure transducer to rapid pressure cycling in a purge cycle. As shown in test results, SolidSense II will not temporarily indicate inaccurate pressure readings due to the Joule-Thompson effect. In some competitive devices this may cause false alarms and shut down the gas distribution system.

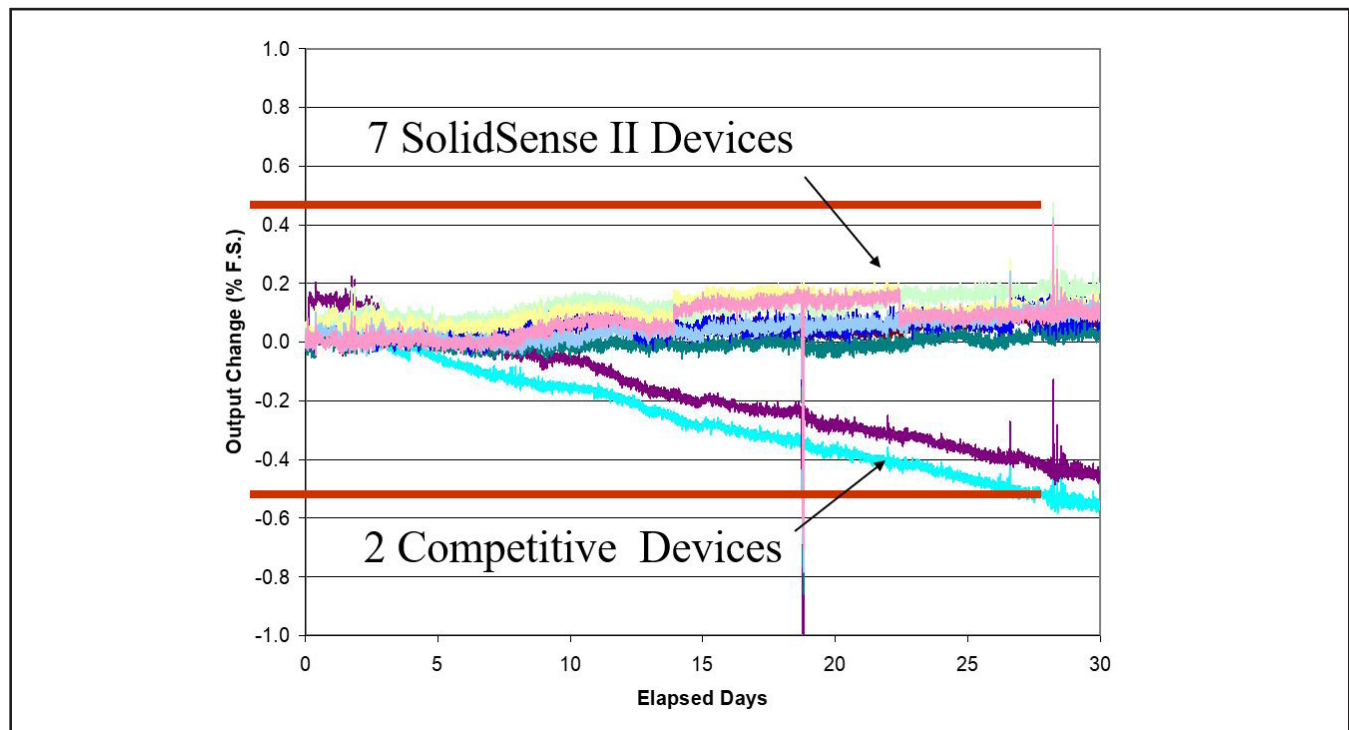
## Zero Stability

Minimal drift, creep and shifts during installation and service life.



## Metrology

Calibration system that is traceable to international primary standards with minimal uncertainty - precise dependable pressure measurements.



**Semiconductor Manufacturing**

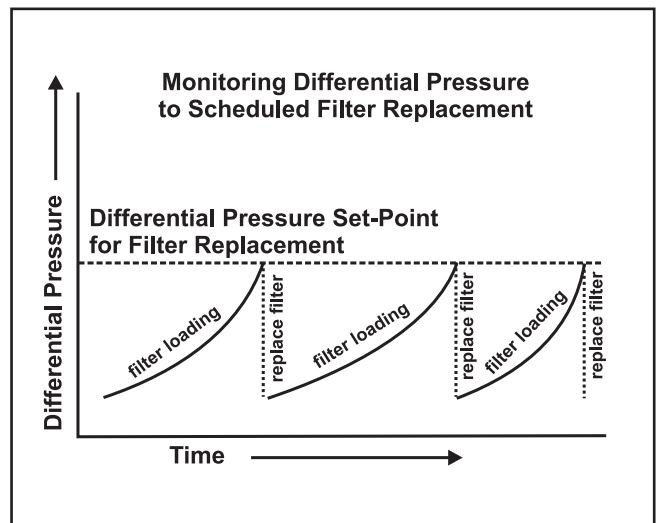
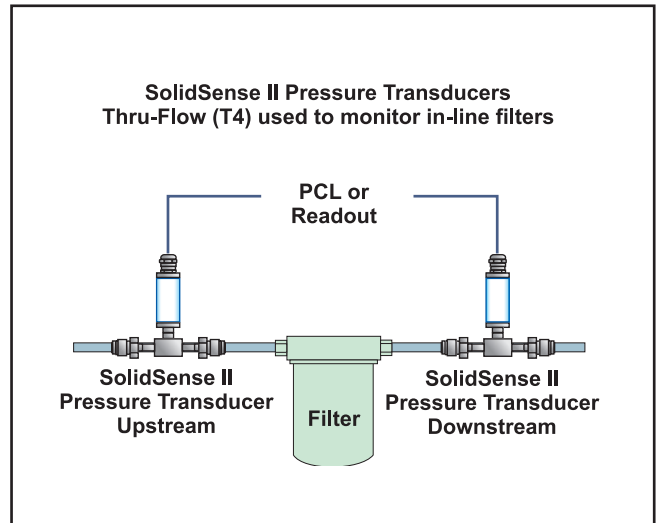
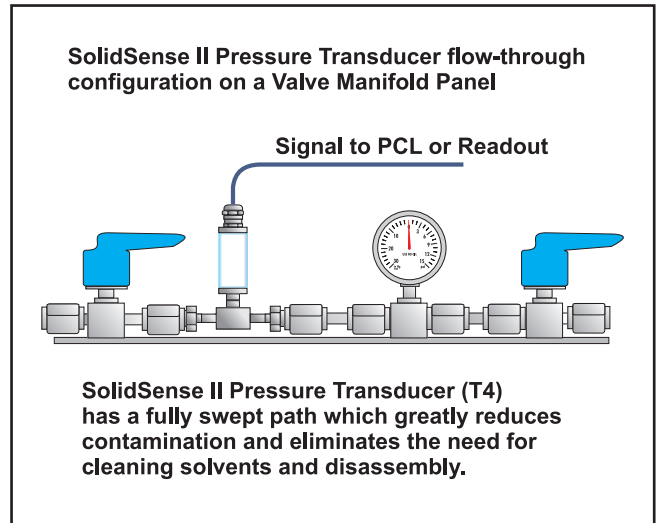
Ultra-high purity gases and liquids are at the heart of semiconductor manufacturing operations. Their safe storage and distribution is vital to uninterrupted production. Gas cabinets, gas panels, valve manifold boxes and distribution valve boxes all require reliable pressure measurement of these fluids.

Several design features and manufacturing processes described in more detail elsewhere in this data sheet enable superior accuracy and long-term stability. Two are emphasized here: The sensor isolation stage minimizes stress coupled from adjacent welding operations and torque from installation. By isolating stress during these two scenarios, stress-related creep or drift is eliminated.

All gas cabinets are designed to handle purge cycles to facilitate safe changeover of cylinders. Whether these are automatic or manual, it is common to introduce a big surge in pressure followed by vacuum over very short period of time. Test results show that SolidSense II will not temporarily indicate inaccurate readings during purge cycles due to Joule-Thompson effect.

**Measure build-up across filters**

Many sanitary processes use filters to ensure product quality. As the load on the filter increases, a pressure differential between the inlet and outlet sides of the filter can be measured using SolidSense II. Once an established differential limit is reached, the filter can be preventively replaced before throughput goes down.



| Performance                                   | Non-Display Version  | Display Version   |
|---|--|---|
| Temperature:                                  |  |   |
| Operating:                                    | -20 F to 180 F (-29 C to 82 C)   | -20°F to 140°F (-29°C to 60°C)                                |
| Storage:                                      | -40 F to 180 F (-40 C to 82 C)   | -40°F to 167°F (-40°C to 75°C)                                |
| Compensated:                                  | -4 F to 140 F (-20 C to 60 C) / 68 F to 140 F (20 C to 60 C) 0-10 Vdc version  |   |
| Burst Pressure:                               | 400% full scale  |   |
| Design Pressure:                              | 300% full scale up to 2000 psi, 250% full scale for higher ranges  |   |
| Proof Pressure:                               | 200% full scale up to 2,000 psi, 150% full scale for higher ranges   |   |
| Accuracy:                                     | 0.25% full scale (BFSL)  |   |
| Response Time:                                | < 5 msec   |   |
| Zero and Span Temperature Coefficient (each): |  |   |
| >100 PSI Ranges Full Scale:                   | +0.02% full scale/OF (-4 F to 140 F, -20 C to 60 C)<br>+0.50% full scale (68 F to 140 F, 20 C to 60 C) 0 to 10 Vdc version |   |
| <100 PSI Ranges Full Scale:                   | +0.04% full scale/OF (-4 F to 140 F, -20 C to 60 C)<br>+1.00% full scale (68 F to 140 F, 20 C to 60 C) 0 to 10 Vdc version |   |
| Mechanical                                    |  |   |
| Housing:                                      | Stainless steel, polymer plastics  |   |
| Wetted Parts:                                 | VIM-VAR 316L stainless steel, SEMI F20   |   |
| Surface Finish:                               | Compliant with SEMI F19  |   |
| Cleanliness:                                  | Compliant to ASTM F1374-92 (2005)  |   |
| Internal Volume:                              | 1.79cc   |   |
| Process Connections:                          | (See Product Configurations for available options)   |   |
| Approximate Shipping Weight:                  | 0.70 lb. (0.32 kg)   |   |
| Electrical                                    | Non-Display Version  | Display Version   |
| Supply Current:                               | Max. 10 mA   | Max. 30 mA  |
| Power Requirements:                           | 10 to 30 Vdc for 4 to 20 mA output   | 15 to 30 Vdc for 4 to 20 mA output and no signal output       |
|   | 11 to 30 Vdc for 0 to 5 Vdc output   | 11 to 30 Vdc for 0 to 5 Vdc output                            |
|   | 13 to 32 Vdc for 0 to 10 Vdc output  | 13 to 30 Vdc for 0 to 10 Vdc output                           |
| Optional Display                              | Non-Display Version  | Display Version   |
| Digits:                                       | N/A  | -xxx to 1xxx  |
| Type:   | N/A  | 7 Segment Red LED   |
| Polarity:                                     | N/A  | Automatic (-) Display   |
| Over Pressure Reading Trigger:                | N/A  | 10% full scale $\pm$ 5% full scale<br>(Display reading: 1---) |



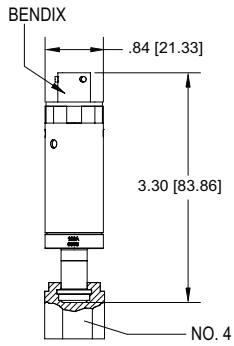
## Product Specifications

|                               |     |   |
|-------------------------------|-----|---|
| Display Accuracy:             |     | $\pm 0.25\%$ of Rdg $\pm 1$ Count for psi |
| (excluding transducer output) | N/A | $\pm 0.25\%$ of Rdg $\pm 5$ Count for kPa |
| Character Size:               | N/A | 0.30" height                              |
| kPa/psi Switch:               | N/A | Yes                                       |
| Rotatable:                    | N/A | Continuous rotation covering 4 quadrants  |
| Zero Pot:                     | N/A | Yes                                       |
| Zero Pot Adj. Screwdriver:    | N/A | 1-1.2 mm flat type                        |

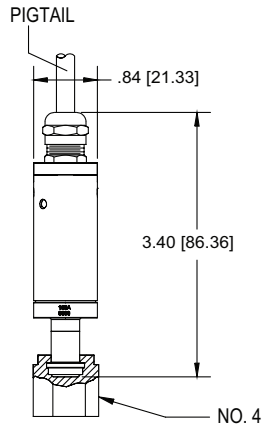
### Approvals and Compliance

|              |   |  |
|--------------|---|--|
| FM Approval: | Some GFD and GFF models are FM approved. Consult factory for more information |  |
| EMC:         | Compliant to EU Directive 2004/108/EC   |  |
| RoHS         | Compliant to EU Directive 2002/95/EC  |  |

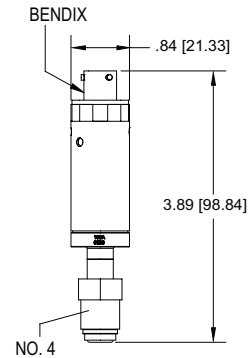
# Product Dimensions (Standard Configurations)



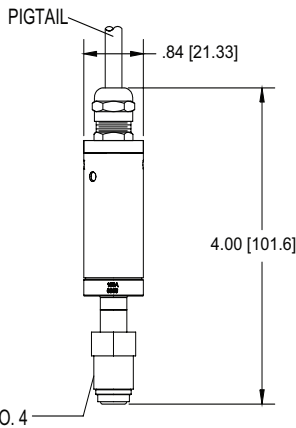
VCR SWIVEL FEMALE BENDIX



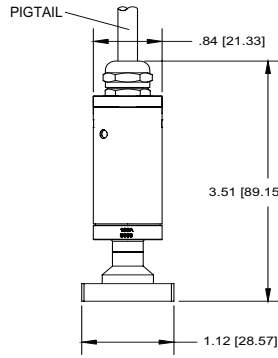
VCR SWIVEL FEMALE PIGTAIL  
GFDXXXXPSF



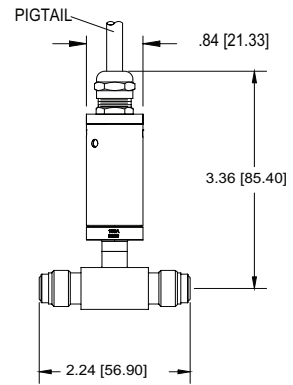
VCR SWIVEL MALE BENDIX



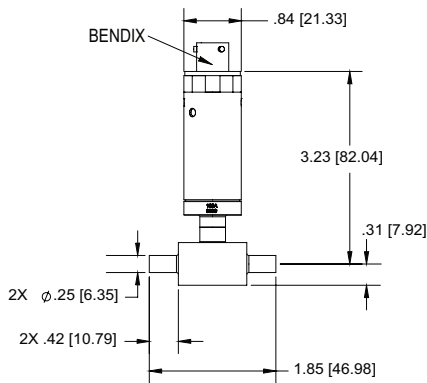
VCR SWIVEL MALE PIGTAIL  
GFDXXXXPSM



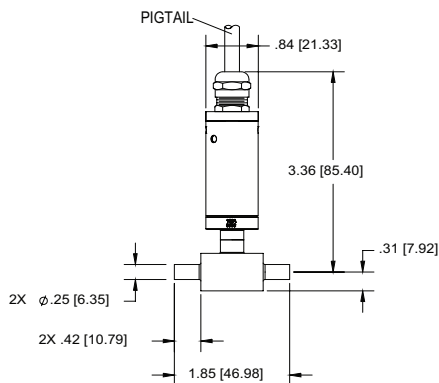
1 1/8" C-SEAL W/AMP ON PIGTAIL  
GFDXXXXMCS



VCR FIXED MALE  
THRUTUBE PIGTAIL  
GFFXXXXPVM



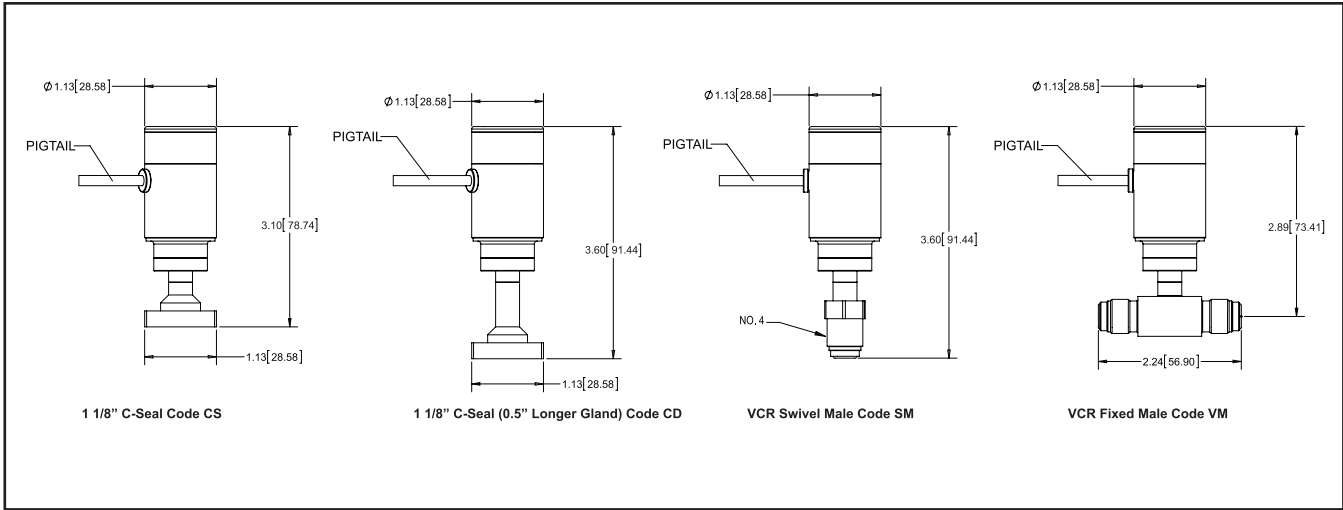
TUBE STUB/TUBE STUB  
THRUTUBE BENDIX  
GFFXXXXB4T



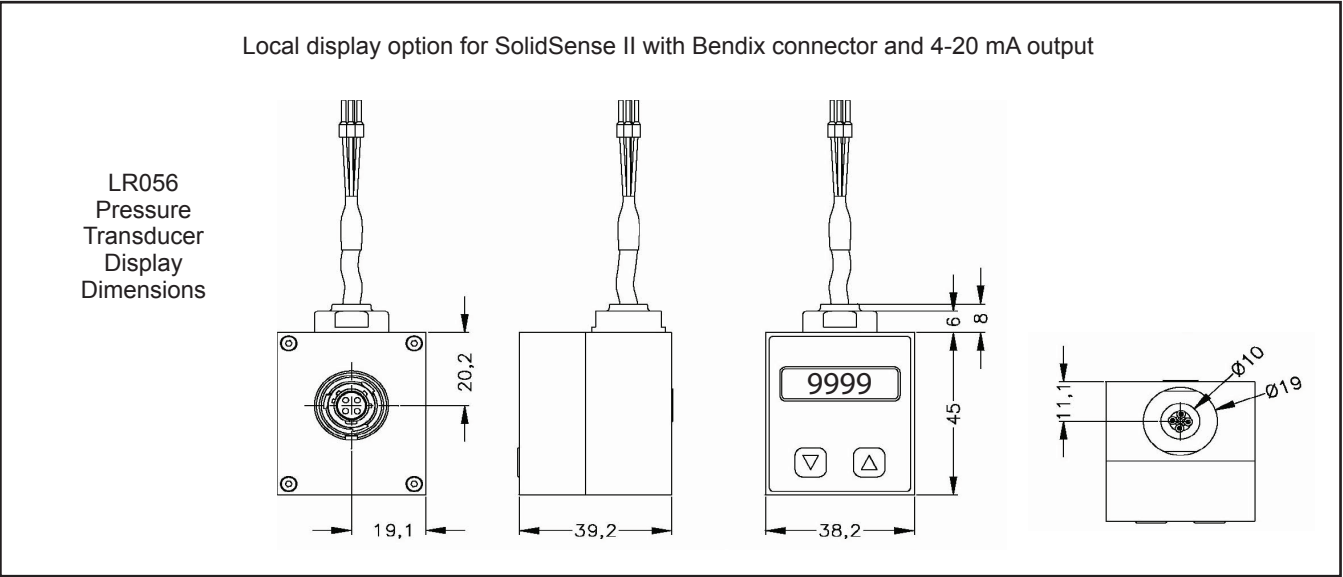
TUBE STUB/TUBE STUB  
THRUTUBE PIGTAIL  
GFFXXXXP4T

Shown are just a few of the most common configurations of the SolidSense II® pressure transducers, which are available in over 40 configurations. For more information and a complete selection of configurations available contact your Brooks Instrument sales representative.

GID/GIF Options



Optional Display LR056



The SolidSense II pressure transducer is available with an optional display: Model LR056, for details on this display see [DS-PR-LR056-eng](#)

| Code Description          | Code Option  | Option Description  |     |     |     |     |
|---------------------------|--|---|-----|-----|-----|-----|
| I. Base Model Code        | GF   | Pressure Transducer   |     |     |     |     |
|                           | GI   | Pressure Transducer with integrated display                                 |     |     |     |     |
| II. Body Type             | D  | Dead End  |     |     |     |     |
|                           | F  | Flow Through  |     |     |     |     |
| III. PSI 00               | 30   |   |     |     |     |     |
|                           | 01   | 100   |     |     |     |     |
|                           | 02   | 250   |     |     |     |     |
|                           | X2   | 235   |     |     |     |     |
|                           | 05   | 500   |     |     |     |     |
|                           | 10   | 1000  |     |     |     |     |
|                           | 25   | 2500  |     |     |     |     |
|                           | 30   | 3000  |     |     |     |     |
|                           | 60   | 60  |     |     |     |     |
| IV. Pressure Reference    | 15   | 1500 Torr   |     |     |     |     |
|                           | A  | Absolute, psi   |     |     |     |     |
|                           | C  | Compound, psi   |     |     |     |     |
|                           | G  | Gauge, psi  |     |     |     |     |
|                           | B  | Absolute, Bar   |     |     |     |     |
|                           | P  | Compound, Bar   |     |     |     |     |
| V. Output                 | S  | Gauge, Bar  |     |     |     |     |
|                           | T  | Absolute Torr   |     |     |     |     |
|                           | 3  | 0.00 to 10.00 Vdc   |     |     |     |     |
|                           | 4  | 4 to 20 mA  |     |     |     |     |
|                           | 5  | 0.05 to 5.05 Vdc  |     |     |     |     |
|                           | 6  | 0.2 to 5.2 Vdc  |     |     |     |     |
| VI. Electrical Connection | 7  | 2 to 10 Vdc   |     |     |     |     |
|                           | 8  | No signal output (GI model with display only)                               |     |     |     |     |
|                           | A  | 4 ft Pigtail with AMP® Connector (3-pin) - Current Output Only              | GFF | GFD | GIF | GID |
|                           | B  | Bendix® Connector   | x   | x   | x   | x   |
|                           | D  | 15 Pin HD D-Sub Connector - Voltage Output Only                             | x   | x   | x   | x   |
|                           | E  | 9 inch Pigtail with 15 Pin (Standard) D-Sub Connector - Voltage Output Only | x   | x   | x   | x   |
|                           | G  | 4 ft Pigtail with AMP® Connector (4-pin) - Voltage Output Only              |     |     | x   | x   |
|                           | H  | 6 inch Pigtail with Molex® Connector  |     |     | x   | x   |
|                           | K  | 9-pin D-Sub - Voltage Output Only   | x   | x   | x   | x   |
|                           | L  | 10 ft (3m) Pigtail  | x   | x   | x   | x   |
| M                         | 5 inch (0.127m) Pigtail with AMP® Connector (4-pin) - Voltage Output Only  |   |     | x   | x   |     |
| N                         | 16.5 ft cable with Bendix® Type (Bayonet)  | x   | x   | x   | x   |     |
| P                         | 6 ft (2m) Pigtail  | x   | x   | x   | x   |     |
| Q                         | 6" Pigtail with M12 Connector  | x   | x   | x   | x   |     |
| R                         | 8 inch Pigtail with AMP® Connector (4-pin)   |   |     | x   | x   |     |
| S                         | 2m (79") Pigtail with 9-Pin D Connector - Current Output Only  | x   | x   |     |     |     |
| V                         | 18 inch Pigtail with 6-pin Molex® Connector  |   |     | x   | x   |     |
| W                         | 2 inch Pigtail with AMP® Connector (4-pin) plus 1" strain relief (+/- 1/8") at 20° angle from bottom dead center |   |     | x   | x   |     |
| Y                         | 18" Pigtail with 4 Pin AMP Connector   | x   |     | x   |     |     |
| Z                         | 36 inch Pigtail with Bendix® Connector (Bayonet)   | x   | x   | x   | x   |     |
| VII. Fittings             |  |   | GFF | GFD | GIF | GID |
|                           | 4S*  | Tube Weld Stub 1/4" O.D.  |     | x   |     |     |
|                           | 4T*  | Duncan T, 1/4" Tube Weld Stub   | x   |     |     |     |
|                           | CD   | Surface Mount, 1.125" C-Seal, 0.5" longer gland                             |     | x   |     | x   |
|                           | CH   | Surface Mount, 1.5" C-Seal, High Flow K1H                                   |     | x   |     |     |
|                           | CS   | Surface Mount, 1.125" C-Seal, Standard                                      |     | x   |     | x   |
|                           | NT   | 1/4" NPT  |     | x   |     |     |
|                           | SC   | Surface Mount, 1.5" C-Seal  |     | x   |     |     |
|                           | SF   | Face Seal, swivel female 1/4"   | x   | x   | x   | x   |
|                           | SM   | Face Seal, swivel male 1/4"   | x   | x   | x   | x   |
|                           | VM   | Face Seal, fixed male 1/4"  | x   | x   | x   | x   |
|                           | VS   | Face Seal, fixed male/swivel female on Duncan T 1/4"                        | x   |     |     |     |

\* Tube stubs (4S and 4T) are not suitable for compression joint.

Sample Standard Model Code

| I  | II | III | IV | V | VI | VII |
|----|----|-----|----|---|----|-----|
| GF | F  | 02  | C  | 4 | P  | SF  |



*SolidSense II® ATEX  
Pressure Transmitter*

# SolidSense II (ATEX)

Superior stability and reliability for demanding  
pressure measurement applications

The Brooks® SolidSense II® pressure transmitters are designed for stable, accurate, and reliable pressure monitoring in high purity and ultra-high purity (UHP) applications. A combination of optimum design and materials improves both signal stability and reliability in numerous pressure measurement applications.

Pressure transmitters are widely used in high purity and ultra-high purity fluid storage and delivery systems in many industries. Unfortunately, a number of current transducers rely on technologies that have problems with zero and span drift, thermal shift, and case stress. Adjusting the transmitter to rectify errors requires ongoing maintenance that increases downtime and cost of ownership.

The third generation SolidSense II pressure transmitters by Brooks Instrument utilize glass-fused strain gauge technology enabling a new level of performance for micro electronics and industrial applications.

SolidSense II pressure transmitters employ ultra stable, micro machined silicon strain gauges that are matched and fused to the metal diaphragm at high temperature to relieve manufacturing induced stress. The process reduces drift or lack of zero stability commonly associated with competitive products. Consequently, down time for zero adjustment to compensate for drift is significantly reduced. In addition, the unique mechanical design eliminates torque effects during installation.

SolidSense II digital architecture enables automated software driven calibration and a wide range of thermal compensation routines, unlike the passive compensation used in competitive devices. This enhances measurement repeatability regardless of changes to the operational environment.

SolidSense II devices feature 316L stainless steel wetted surfaces electropolished to 5- and 10-micro in. (5- and 10-Ra) to maintain the purity of the measured fluid.

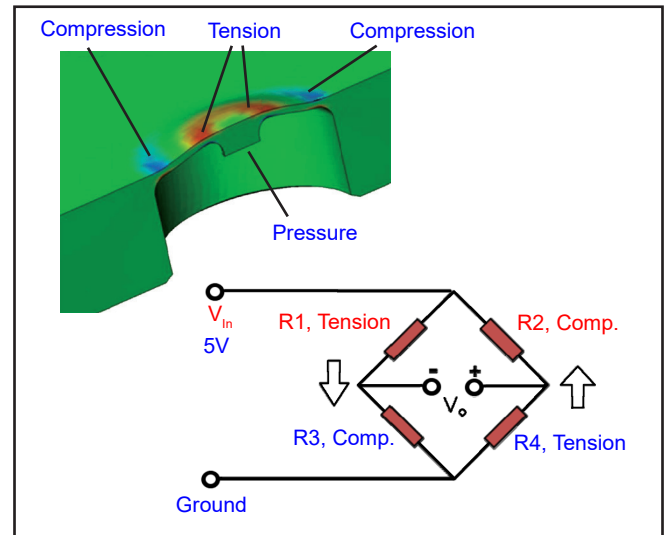


| Features                                  | Benefits  |
|---|---|
| Two pairs of strain gauge sensors         | Precision matched sensors for improved performance  |
| Glass fusion process to bond strain gauge | High temperature glass bonding drives off any mechanically induced build up of stress from sensor manufacturing process |
| Stress isolation stage                    | Minimizes stress introduced during installation of the transducer   |
| Digital temperature compensation          | Improved thermal stability over entire range of temperature   |
| Digital linearization and calibration     | Consistency of performance, improved reproducibility  |
| Fully swept flowpath                      | Ensures contamination-free pressure measurement   |

## Sensor Construction

SolidSense II utilizes proprietary micro machined silicon strain gauges that are ultra stable and suitable for high purity and ultra-high purity requirements.

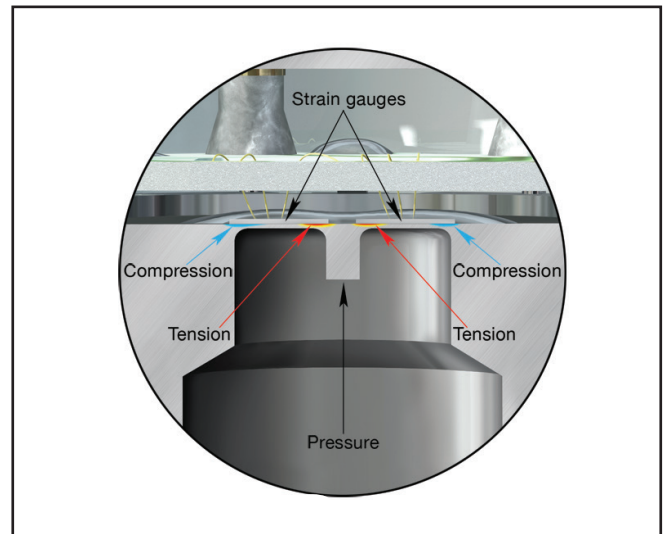
A design feature for controlling stress is the use of dual paired gauges. By using two paired gauges in Wheatstone bridge circuitry, pressure signal is maximized enhancing stability.



## Sensor Attachment

A key step for eliminating machining stress in the diaphragm is the glass fusion process used to bond the strain gauges to the sensor diaphragm. This process occurs at 600°C and drives off any mechanically induced build up of stress resulting in a highly stable and accurate sensor.

By using silicon strain gauge technology and the glass fusion bonding method for SolidSense II, there is no stress induced from thermal gradients between structural materials. In some competitive designs, different thermal expansion coefficients between the metal casing and ceramic electrode (upon which the sensor is mounted) allow for flexing of the sensor which is interpreted as a false pressure change.

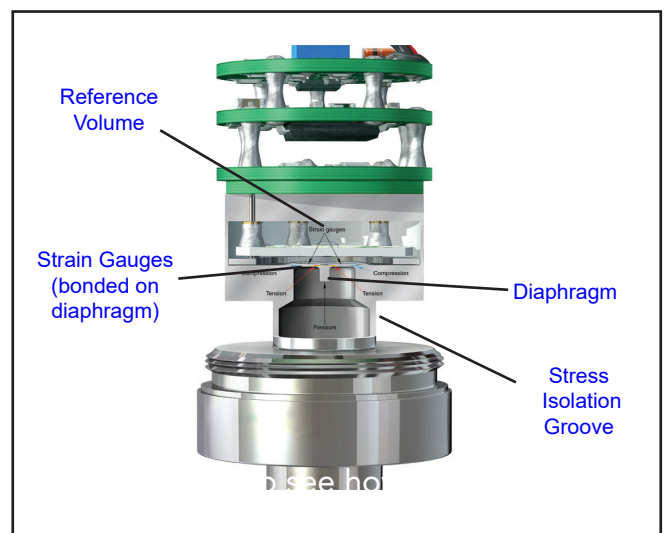


## Stress Isolation Stage

SolidSense II incorporates an isolation stage shown at right that minimizes stress from: (1) thermal heating during any adjacent welding and (2) torque during installation in gas panels, gas interface boxes, valve manifold boxes, etc. By preventing stress during these two scenarios, creep (drift) is eliminated during subsequent usage.

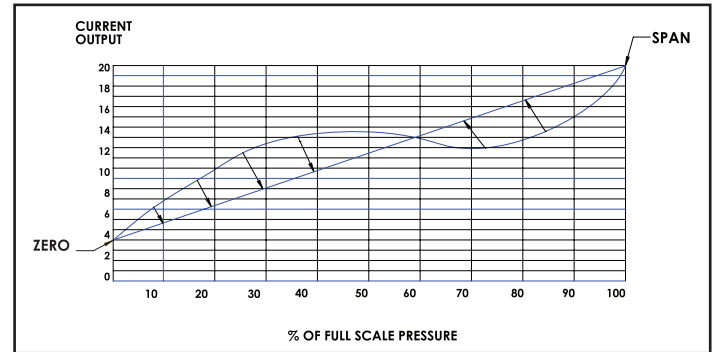
## Wetted Materials

Made from 316L that meets SEMI F20. Surface finish complies with SEMI F19. Product is assembled in clean environment compliant with ASTM F1374-92 - meets requirement for ultra-high purity application.



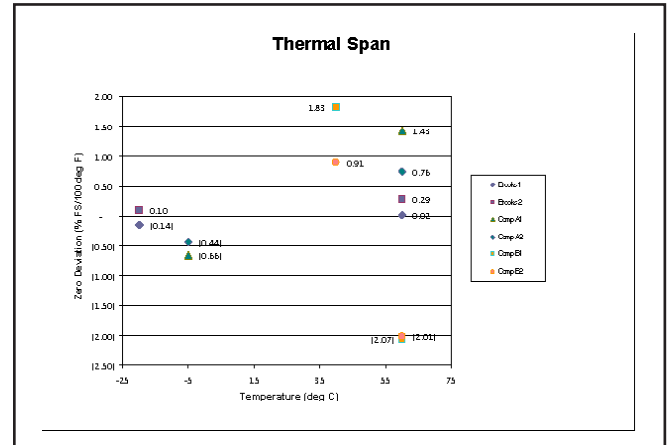
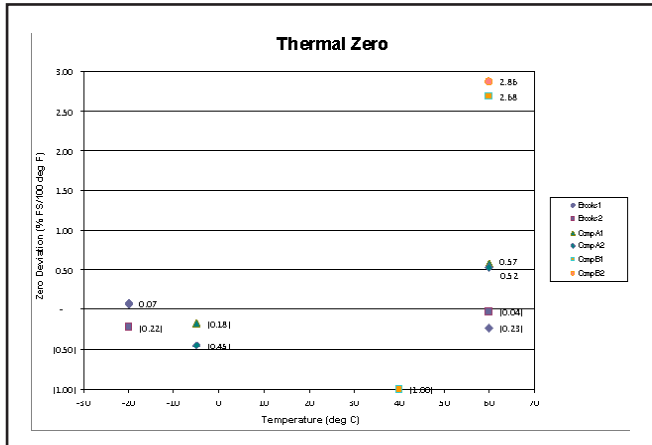
## Digital Linearization and Calibration

SolidSense II is calibrated with automated software which uses about 200 linearization points compared with 2 for some competing units. This results in consistency of performance from one transducer to the next (reproducibility). Due to automation, operator induced differences are eliminated.



## Digital Thermal Compensation

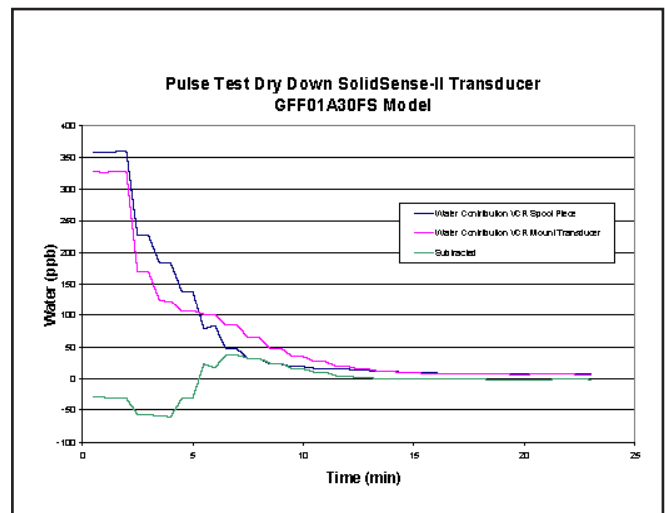
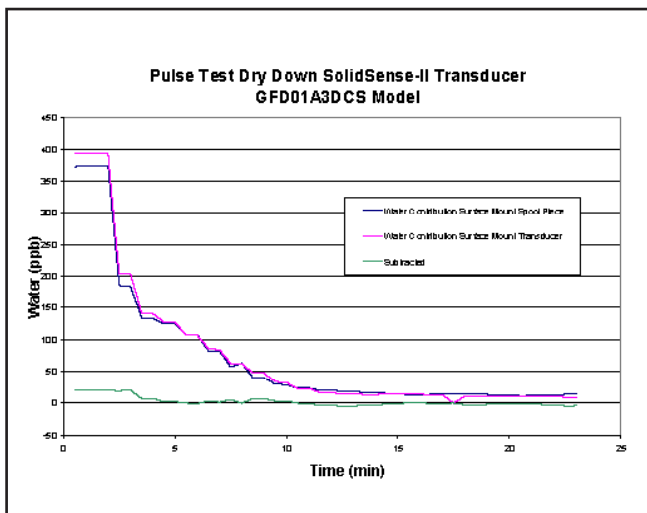
SolidSense II uses multi-point digital temperature compensation. Some competitive devices rely on single or two point compensation to optimize device performance over the operating temperature range. For example, device performance might be checked at -10°C and 60°C to determine the  $dZ/dT$  and  $dS/dT$  (rate of zero/span change per temperature change) with the temperature compensation interpolated for other values. SolidSense II can incorporate five separate data points, which are typically taken at -10°C, -5°C, 20°C, 40°C and 60°C, giving the temperature compensation algorithm far better resolution.



## Fully swept flowpath

The SolidSense II incorporates an all-swept flowpath and very small internal volume allowing complete removal of residual fluid during the purge cycle. As a result inert, dry and clean surfaces are available at the end of the purge cycle.

ASTM F1397 establishes a dry-down requirement to 20 ppbv H<sub>2</sub>O within 30 minutes. As accompanying data shows, the dead end configuration of the SolidSense II recovered to desired level within 11.5 minutes and the flow thru configuration recovered in 9.5 minutes, both well below the requirement indicated in standard.

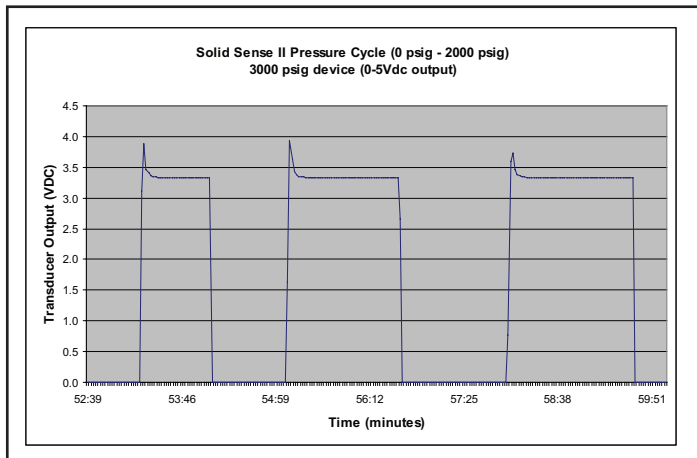




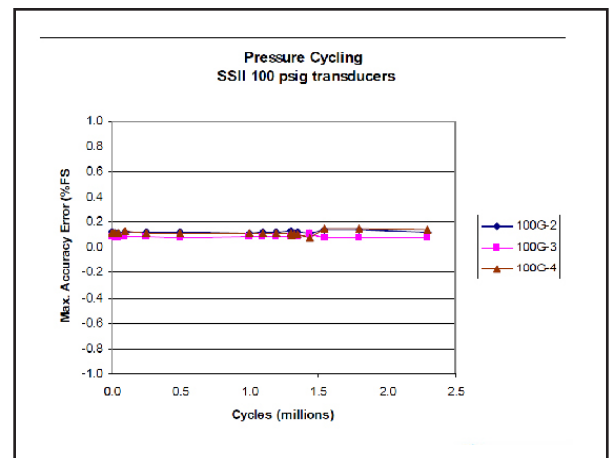
## Robustness

The SolidSense II design incorporates a stress isolation stage. This prevents stresses built up during installation of transducers from being transmitted to diaphragm. As a result, SolidSense II will not require frequent resetting of zero after installation and in operation.

A number of applications involve subjecting the pressure transducer to rapid pressure cycling in a purge cycle. As shown in test results, SolidSense II will not temporarily indicate inaccurate pressure readings due to the Joule-Thompson effect. In some competitive devices this may cause false alarms and shut down the gas distribution system.



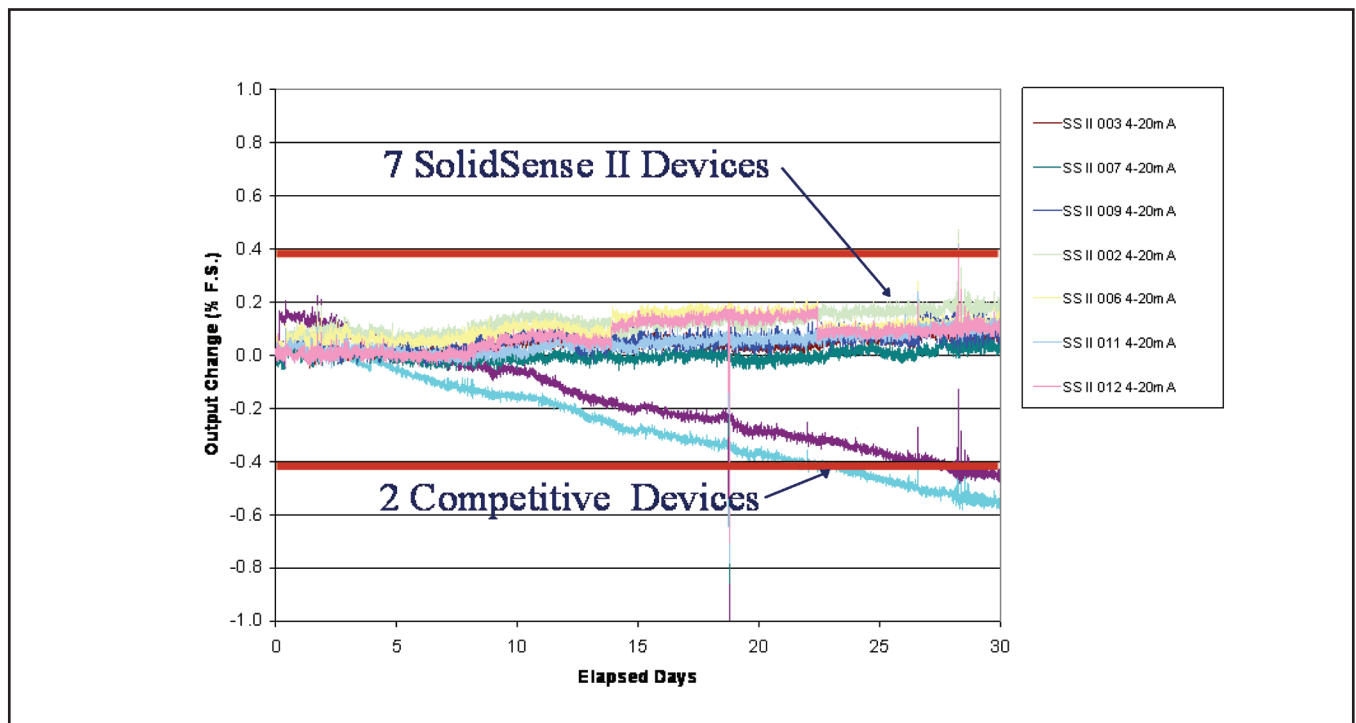
Accurate pressure readings during purge cycle



Stability - 2,000,000 pressure cycles without failure

## Zero Stability

Minimal drift, creep and shifts during installation and service life.



## Metrology

Calibration system that is traceable to international primary standards with minimal uncertainty - precise dependable pressure measurements.

## Product Specifications

### PERFORMANCE

|   |   |
|---|---|
| Operating Temperature:                        |   |
| Storage:                                      | -20°F to 180°F (-29°C to 82°C)  |
| Compensated:                                  | -4°F to 140°F (-20°C to 60°C)   |
| Burst Pressure:                               | 400% full scale   |
| Proof Pressure:                               | 200% full scale up to 1,000 psi,<br>150% full scale for higher ranges |
| Accuracy:                                     | ±0.25% full scale (BFSL)  |
| Response Time:                                | < 5 msec  |
| Zero and Span Temperature Coefficient (each): |   |
| ≥100 PSI Ranges Full Scale:                   | ±0.02% full scale/°F (-40°F to 140°F, -20°C to 60°C)                  |
| <100 PSI Ranges Full Scale:                   | ±0.04% full scale/°F (-40°F to 140°F, -20°C to 60°C)                  |

### MECHANICAL

|                              |  |
|------------------------------|--|
| Housing:                     | Stainless steel, polymer plastics      |
| Wetted Parts:                | 316L stainless steel, SEMI F20         |
| Surface Finish:              | Compliant with SEMI F19                |
| Cleanliness:                 | Compliant to ASTM F1374-92 (2005)      |
| Internal Volume:             | 1.79cc                                 |
| Process Connections:         | (See Model Code for available options) |
| Approximate Shipping Weight: | 0.70 lb. (0.32 kg)                     |

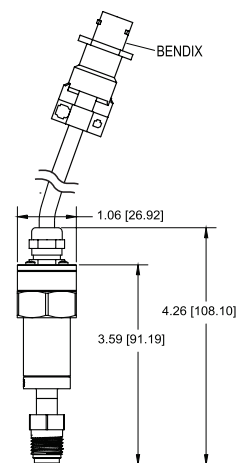
### ELECTRICAL

|                         |  |
|-------------------------|--|
| Supply Current:         | Maximum 10 mA for 0.05 to 5.05 Vdc output                                      |
| Power Requirements:     | 10 to 30 Vdc for 4 to 20 mA output<br>11 to 30 Vdc for 0.05 to 5.05 Vdc output |
| Electrical Connections: | (See Model Code for available options)   |
| Electrical Protection:  | Reverse polarity for power connections   |

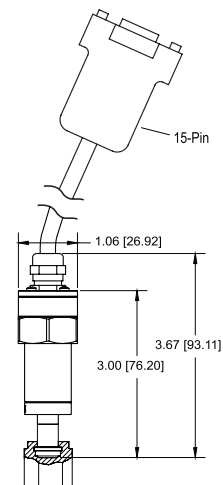
### SOLIDSENSE II (ATEX) APPROVALS AND COMPLIANCE

|  |   |
|--|---|
| ATEX (for ATEX compliant units only):          | II 3 G Ex nA IIC T4 Gc DEKRA 12ATEX 0043X   |
| IECEX<br>(for ATEX/IECEX compliant units only) | II 3 G Ex nA IIC T4 Gc IECEX<br>DEK 12.0011X  |
| EMC:   | Compliant to EU Directive 2004/108/EC   |
| RoHS:  | Compliant to EU Directive 2011/65/EU  |
| FM Approval:                                   | Non-Incendive for use in Class I, Div II Groups<br>A, B, C and D Hazardous Applications<br>Excludes 15-pin HD D-Sub connector<br>configurations |
| NEMA   | Enclosure complies to NEMA 4X   |
| KOSHA  | Ex nA IIC T4 14-AV4BO-0492  |
| NEPSI  | Ex nA IIC T4 Gc GY13.1329X  |

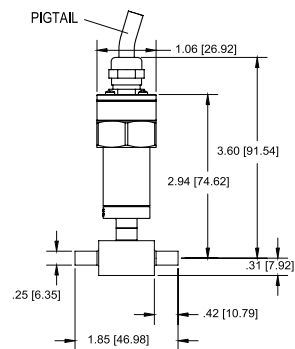
## Product Dimensions (ATEX Compliant)



VCR SWIVEL MALE  
FITTING A333124001  
ME131193



VCR SWIVEL FEMALE  
FITTING A333124002  
ME131190



TUBE STUB/TUBE STUB  
THRUTUBE  
FITTING A333125001

Note: Bendix, 15-pin and pigtail available on all ATEX process fittings. Limited examples are shown above. For all electrical connection and fitting options see the Model Code Table. Additional dimensional drawings are available on request.

| Code Description          | Code Option | Option Description   |
|---------------------------|-------------|--|
| I. Base Model Code        | GF          | Pressure Transducer  |
| II. Body Type             | D           | Dead End   |
|                           | F           | Flow Through   |
| III. PSI                  | 00          | 30   |
|                           | 01          | 100  |
|                           | 02          | 250  |
|                           | 05          | 500  |
|                           | 10          | 1000   |
|                           | 25          | 2500   |
|                           | 30          | 3000   |
|                           | 15          | 1500 Torr  |
| IV. Pressure Reference    | A           | Absolute, psi  |
|                           | C           | Compound, psi  |
|                           | G           | Gauge, psi   |
|                           | B           | Absolute, Bar  |
|                           | P           | Compound, Bar  |
|                           | S           | Gauge, Bar   |
|                           | T           | Torr   |
| V. Output                 | 4           | 4 to 20 mA   |
|                           | 5           | 0.05 to 5.05 Vdc   |
| VI. Electrical Connection | P           | 2m Pigtail   |
|                           | L           | 3m Pigtail   |
|                           | E           | 9 inch Pigtail w/15-pin (standard) D-sub Connectors        |
|                           | N           | 16.5 foot cable with Bendix® Type (Bayonet)                |
| VII. Fittings             | 4S          | Tube Weld Stub 1/4" O.D. (GFD Only)*                       |
|                           | CS          | Surface Mount, 1.125" C-Seal, Standard (GFD Only)          |
|                           | CH          | Surface Mount, 1.5" C-Seal, High Flow K1H (GFD Only)       |
|                           | SC          | Surface Mount, 1.5" C-Seal (GFD Only)                      |
|                           | NT          | 1/4" NPT (GFD only)  |
|                           | VM          | Face Seal, fixed male (x2 on Duncan T for GFF)             |
|                           | VS          | Face Seal, fixed male/swivel female on Duncan T (GFF Only) |
|                           | SM          | Face Seal, swivel male (x2 on Duncan T for GFF)            |
|                           | SF          | Face Seal, swivel female (x2 on Duncan T for GFF)          |
|                           | 4T          | Duncan T, 1/4" Tube Weld Stub (GFF Only)*                  |
| VIII. Explosion Proof     | A           | FM and ATEX approved                                       |

\* Tube stubs (4S and 4T) are not suitable for compression joint.

Sample Model Code

| I  | II | III | IV | V | VI | VII | VIII |
|----|----|-----|----|---|----|-----|------|
| GF | F  | 02  | C  | 4 | P  | SF  | A    |

**По вопросам продаж и поддержки обращайтесь:**

|                             |                                 |                                |                           |
|-----------------------------|---------------------------------|--------------------------------|---------------------------|
| Алматы (7273)495-231        | Казань (843)206-01-48           | Новокузнецк (3843)20-46-81     | Смоленск (4812)29-41-54   |
| Архангельск (8182)63-90-72  | Калининград (4012)72-03-81      | Новосибирск (383)227-86-73     | Сочи (862)225-72-31       |
| Астрахань (8512)99-46-04    | Калуга (4842)92-23-67           | Омск (3812)21-46-40            | Ставрополь (8652)20-65-13 |
| Барнаул (3852)73-04-60      | Кемерово (3842)65-04-62         | Орел (4862)44-53-42            | Сургут (3462)77-98-35     |
| Белгород (4722)40-23-64     | Киров (8332)68-02-04            | Оренбург (3532)37-68-04        | Тверь (4822)63-31-35      |
| Брянск (4832)59-03-52       | Краснодар (861)203-40-90        | Пенза (8412)22-31-16           | Томск (3822)98-41-53      |
| Владивосток (423)249-28-31  | Красноярск (391)204-63-61       | Пермь (342)205-81-47           | Тула (4872)74-02-29       |
| Волгоград (844)278-03-48    | Курск (4712)77-13-04            | Ростов-на-Дону (863)308-18-15  | Тюмень (3452)66-21-18     |
| Вологда (8172)26-41-59      | Липецк (4742)52-20-81           | Рязань (4912)46-61-64          | Ульяновск (8422)24-23-59  |
| Воронеж (473)204-51-73      | Магнитогорск (3519)55-03-13     | Самара (846)206-03-16          | Уфа (347)229-48-12        |
| Екатеринбург (343)384-55-89 | Москва (495)268-04-70           | Санкт-Петербург (812)309-46-40 | Хабаровск (4212)92-98-04  |
| Иваново (4932)77-34-06      | Мурманск (8152)59-64-93         | Саратов (845)249-38-78         | Челябинск (351)202-03-61  |
| Ижевск (3412)26-03-58       | Набережные Челны (8552)20-53-41 | Севастополь (8692)22-31-93     | Череповец (8202)49-02-64  |
| Иркутск (395)279-98-46      | Нижний Новгород (831)429-08-12  | Симферополь (3652)67-13-56     | Ярославль (4852)69-52-93  |
| Россия (495)268-04-70       | Киргизия (996)312-96-26-47      | Казахстан (7172)727-132        |                           |